

DUOLOK® TUBE FITTINGS

Duolok tube fittings are designed, manufactured, and quality-controlled to be fully interchangeable with the Swagelok® brand of tube fittings, having identical

- Dimensions,
- Flow characteristics,
- Construction materials,
- Pressure ratings, and
- Series number.

To provide a reliable, leak-proof connection in instrumentation and process tubing systems, Duolok tube fittings consist of four precision-machined components: **Body ①**, **Front Ferrule ②**, **Back Ferrule ③**, and **Nut ④**.

Lifetime Warranty

Duolok tube fittings are covered by a lifetime limited warranty. Visit www.mySSPusa.com for details.



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DUOLOK[®] TUBE FITTINGS

INSTALLATION INSTRUCTIONS

3/4 in. & LARGER FITTINGS

IMPORTANT! SSP recommends 3/4 in. and larger tube fittings be preswage using a hydraulic swaging tool.

1. Install the preswaged assembly into the fitting body. Turn the nut onto the fitting body until it is finger-tight.

2. Hold the fitting body stable with a back-up wrench and tighten the nut $\frac{1}{2}$ turn with a wrench.

NOTE: For 1" fittings using extra heavy wall tubing (greater than .120" wall), tighten the nut $\frac{3}{4}$ turn past the finger-tight position.

